

Sublimation Pressing Times and Temperatures

CODE	Substrate	BLANK	Flat Press				Vacuum Press			MUG PRESS				
			Orientation	Pressure	Temp	Time	Orientation	Temp	Time	Accessory	Pressure	Temp	Time	
DS-AC002	Aluminium	Sublimation Square Cosmetic Mirror	Face up	Firm	180	60								
DS-AC003	Aluminium	Sublimation Phone Selfie Ring Holder	Face up	Firm	180	60								
DS-AC004	Aluminium	Sublimation Mirror Locket Keyring	Face up	Firm	180	60								
DS-AC005	Aluminium	Sublimation Hair Clip Teddy Bear - Heart	Face up	Firm	180	60								
DS-AC006	Aluminium	Sublimation Hair Clip Teddy Bear - Round	Face up	Firm	180	60								
DS-BD003	Aluminium	Sublimation Aluminium Photo Panel 15*20cm - Gloss White	Face up	Firm	180	60								
DS-BD004	Aluminium	Sublimation Aluminium Photo Panel 20*30cm - Gloss White	Face up	Firm	180	60								
DS-BD005	Aluminium	Sublimation Aluminium Photo Panel 25*25cm - Gloss White	Face up	Firm	180	60								
DS-BD007	Aluminium	Sublimation Aluminium Photo Panel 1.1mm High Gloss White 20x30cm	Face up	Firm	180	60								
DS-BD008	Aluminium	Sublimation Aluminium Photo Panel 1.1mm High Gloss White 30x40cm	Face up	Firm	180	60								
DS-BO-01	Aluminium	Sublimation Bottle Opener Fridge Magnet Rectangle	Face up	Firm	180	60								
DS-BO-02	Aluminium	Sublimation Bottle Opener Fridge Magnet Round	Face up	Firm	180	60								
DS-BX111	Aluminium	Sublimation Metal Pill Box	Face up	Firm	180	60								
DS-BX112	Aluminium	Sublimation Business Card Holder	Face up	Firm	180	60								
DS-DB004	Aluminium	Sublimation Sport Drink Bottle White 600ml							TBA		9oz mug wrap	light	165	120
DS-DC-106	Aluminium	Sublimation Aluminium Coasters	Face up	Firm	180	60								
DS-FM004	Aluminium	Sublimation White Aluminium Fridge Magnet - Oval	Face Down	Firm	180	170								
DS-FM005	Aluminium	Sublimation White Aluminium Fridge Magnet - Round Large	Face Down	Firm	180	170								
DS-FM006	Aluminium	Sublimation White Aluminium Fridge Magnet - Rectangle	Face Down	Firm	180	170								
DS-FM007	Aluminium	Sublimation White Aluminium Fridge Magnet - Round	Face Down	Firm	180	170								
DS-KR005	Aluminium	Dye Sublimation Metal Keyring Rectangle (Rounded)	Face up	Firm	180	60								
DS-KR006	Aluminium	Dye Sublimation Metal Heart Bottle Opener Keyring	Face up	Firm	180	60								
DS-KR008	Aluminium	Dye Sublimation Metal Keyring Heart Shape	Face up	Firm	180	60								
DS-KR013	Aluminium	Dye Sublimation Metal Keyring Oval	Face up	Firm	180	60								
DS-KR014	Aluminium	Dye Sublimation Metal Round Bottle Opener Keyring	Face up	Firm	180	60								
DS-KR15	Aluminium	Sublimation Crystal Alloy Keychain Silver Rectangle	Face up	Firm	180	60								
DS-KR16	Aluminium	Sublimation Crystal Alloy Keychain Silver Oval	Face up	Firm	180	60								

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DS-KR17	Aluminium	Sublimation Crystal Alloy Keychain Antique Gold Rectangle	Face up	Firm	180	60							
DS-MED-01	Aluminium	Sublimation Medal - Gold	Face Down	Firm	180	60							
DS-MED-02	Aluminium	Sublimation Medal - Silver	Face Down	Firm	180	60							
DS-MED-03	Aluminium	Sublimation Medal - Bronze	Face Down	Firm	180	60							
DS-TM17-A	Aluminium	Aluminium Sublimation Travel Coffee Mug White 17oz					TBA				Medium	180	60
DS-TG03	Aluminium	Sublimation Metal Name Badge (Rectangle)	Face up	Firm	180	45							
DS-TG04	Aluminium	Sublimation Metal Name Badge (Oval)	Face up	Firm	180	45							
DS-AC007	Aluminium	Sublimation Tape Measure 5M	Face Down	Firm	180	420							
DS-BX100	Ceramic	Sublimation Ceramic Money Box	Face Down	Medium	180	420	Face up - Silicon Sheet	190	360				
DS-BX101	Ceramic	Sublimation Jewellery Box with Ceramic Tile	Face Down	Medium	180	420	Face up - Silicon Sheet	190	360				
DS-BX113	Ceramic	Sublimation Ceramic Bamboo Lid Canister					11oz Mug Clamp	195	240	11oz Mug Wrap	Firm	180	170
DS-CM-09	Ceramic	Sublimation Ceramic Coffee Mug 250ml					Single Mug	195	240		Firm	180	170
DS-CM06	Ceramic	Sublimation White 6oz Babyccino Mug					Single Mug	195	240		Firm	180	170
DS-CM10	Ceramic	Sublimation Coffee Mug 10oz - White					Single Mug	195	240		Firm	180	170
DS-CM11	Ceramic	Sublimation Coffee Mug 11oz - White					Single Mug	195	240	11oz Mug Wrap	Firm	180	170
DS-CM11	Ceramic	Ceramic 11oz Coffee Mug - Dozen (12)					11oz Mug x 12 Clamp	195	840				
DS-CM11-CC-01	Ceramic	Sublimation Coffee Mug 11oz Colour Change Magic Mug - Black					Single Mug	195	240	11oz Mug Wrap	Firm	180	170
DS-CM11-IH	Ceramic	Sublimation Coffee Mug 11oz - Coloured Inner Handle					Single Mug	195	240	11oz Mug Wrap	Firm	180	170
DS-CM11-IN	Ceramic	Sublimation Coffee Mug 11oz - Coloured Inner					Single Mug	195	240	11oz Mug Wrap	Firm	180	170
DS-CM11-RH	Ceramic	Sublimation Coffee Mug 11oz - Rim Handle					Single Mug	195	240	11oz Mug Wrap	Firm	180	170
DS-CM11F	Ceramic	Sublimation Coffee Mug 11oz White with Foam					Single Mug	195	240	11oz Mug Wrap	Firm	180	170
DS-CM15	Ceramic	Sublimation Coffee Mug 15oz - White					Single Mug	195	240	11oz/15oz Mug Wrap	Firm	180	170
DS-LM12	Ceramic	Sublimation Ceramic Latte Mug 12oz White					Single Mug	195	540	12oz Conical Mug wrap	Firm	180	170
DS-OR001	Ceramic	Sublimation Ceramic Ornament Oval	Face Up	Medium	190	120	Face up - Silicon Sheet	190	300				
DS-OR002	Ceramic	Sublimation Ceramic Ornament Heart	Face Up	Medium	190	120	Face up - Silicon Sheet	190	300				
DS-OR007	Ceramic	Sublimation Ceramic Ornament T-Shirt	Face Up	Medium	190	120	Face up - Silicon Sheet	190	300				
DS-OR008	Ceramic	Sublimation Ceramic Ornament Cross	Face Up	Medium	190	120	Face up - Silicon Sheet	190	300				

NOTE: The above instructions are provided as a guide only and can be used as a helpful starting point.

Due to potential equipment and product variations, we advise individual testing for optimal results using your own equipment.

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DS-OR009	Ceramic	Sublimation Ceramic Ornament Round	Face Up	Medium	190	120	Face up - Silicon Sheet	190	300				
DS-PL-002	Ceramic	Sublimation Ceramic Round Plate 20cm	Face Up	light/med	180	150	TBA						
DS-PL-003	Ceramic	Sublimation Ceramic Round Plate 25cm	Face Up	light/med	180	150	TBA						
DS-PL-005	Ceramic	Sublimation Ceramic Round Plate 16cm	Face Up	light/med	180	150	TBA						
DS-SB108	Ceramic	Sublimation Ceramic Tile 108mm x 108mm	Face Down	Medium	180	420	Face up - Silicon Sheet	190	360				
DS-SB150	Ceramic	Sublimation Ceramic Tile 150mm x 150mm	Face Down	Medium	180	420	Face up - Silicon Sheet	190	360				
DS-SB150M	Ceramic	Sublimation Ceramic Tile Matte Finish 150mm x 150mm	Face Down	Medium	180	420	Face up - Silicon Sheet	190	360				
DS-SB2020	Ceramic	Sublimation Ceramic Tile 200mm x 200mm	Face Down	Medium	180	420	Face up - Silicon Sheet	190	360				
DS-BM001	Glass	Sublimation Glass Beer Stein Mug 20oz (538ml brimful)					TBA				light/med	190	240
DS-BM002	Glass	Sublimation Glass Frosted Beer Mug 16oz					TBA				light/med	190	240
DS-BM003	Glass	Sublimation Glass Tumbler 17oz (457ml brimful)					TBA				light/med	190	240
DS-BM005	Glass	Sublimation Shot Glass Tall 3oz (1-4 units)					Shot glass silicon mold	190	420				
DS-BM005	Glass	Sublimation Shot Glass Tall 3oz (5-7 units)					Shot glass silicon mold	190	540				
DS-BX106	Crystal	Sublimation Glass Crystal Photo Block - Rectangle Rounded	Face down	Medium	150	150	Face up - Silicon Sheet	190	600				
DS-BX108-10A	Crystal	Sublimation Glass Crystal Photo Block - Iceberg	Face down	Medium	150	150	Face up - Silicon Sheet	190	600				
DS-BX109-08B	Crystal	Sublimation Glass Crystal Photo Block - Rectangle	Face down	Medium	150	150	Face up - Silicon Sheet	190	600				
DS-BX110-P05	Crystal	Sublimation Glass Crystal Photo Block - Wave	Face down	Medium	150	150	Face up - Silicon Sheet	190	600				
DS-BX114-J02	Crystal	Sublimation Glass Crystal Photo Block 27cm x 18cm x 5cm	Face down	Medium	150	150	Face up - Silicon Sheet	190	600				
DS-CM11-SG	Glass	Sublimation Frosted Glass Mug 11oz									light/med	200	240
DS-SG-001	Glass	Sublimation Glass Display Tile	Face Down	Medium			Face Down - Silicon sheet	190	360				
DS-SG-002	Glass	Sublimation Glass Coaster Square	Face Up	Medium			Face up - Silicon Sheet	190	420				
DS-SG-003	Glass	Glass Photo Frame - Rectangle	Face Up	light/med			Face Down - Silicon sheet	190	360				
DS-SG-004	Glass	Sublimation Glass Photo Frame - Black Edge	FaceUp	Medium	200	240	Face Down - Silicon sheet	190	360				
DS-SG-005	Glass	Sublimation Glass Photo Frame - White Stand	Face Down	Medium			Face Down - Silicon sheet	190	360				
DS-SG-007	Glass	Sublimation Glass Chopping Board - Rectangle	Face Down	Medium			Face Down - Silicon sheet	190	360				

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DS-SGC-001	Glass	Sublimation Glass Clock - Round	Face Down	Medium			Face Down - Silicon sheet	190	360				
DS-SGC-002	Glass	Sublimation Glass Clock - Rectangle	Face Down	Medium			Face Down - Silicon sheet	190	360				
DS-DC-101	Hardboard	Sublimation Square Coaster Hard Board	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-DC-105	Hardboard	Sublimation Hardboard Coaster Round	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-JP001	Hardboard	Sublimation Jigsaw Puzzle 21cm x 29cm	TBA				TBA						
DS-KR009	Hardboard	Sublimation Hardboard Keyring - House	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-KR010	Hardboard	Sublimation Hardboard Keyring - Star	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-KR011	Hardboard	Sublimation Hardboard Keyring - Elongated Rectangle	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-KR012	Hardboard	Sublimation Hardboard Keyring - Circle	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-KR018	Hardboard	Sublimation Hardboard Keyring - Rectangle	Face Up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-PM001	Hardboard	Sublimation Placemat Hardboard MDF 29 x 21cm	Face up	Medium	180	60	Face up - Silicon Sheet	190	300				
DS-PM002	Hardboard	Sublimation Placemat Large Hardboard MDF 29 x 27cm	Face up	Medium	180	60	Face up - Silicon Sheet	190	300				
DS-TG001	Hardboard	Sublimation MDF Luggage Tag	Face up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-TG002	Hardboard	Sublimation MDF Door Hanger	Face up	Medium	180	60	Face up - Silicon Sheet	180	240				
DS-SH	Neoprene	Dye Sublimation Velcro Stubby Holder	Face up	Medium	180	60							
DS-TX002	Neoprene	Sublimation Neoprene Mouse Pad White	Face up	Firm	185	60	Face up - Silicon Sheet	190	180				
DS-TX034	Neoprene	Sublimation Neoprene Pencil Case	Face up	Firm	180	120							
DS-CS	Polyester Fabric	Sublimation Christmas Stocking Textile	Face up	Firm	180	60							
DS-TSW	Polyester Fabric	Sublimation Polyester T-Shirt White	Face up	Firm	180	60							
DS-TX009	Polyester Fabric	Sublimation Polyester Canvas Promo Shoulder Bag 30cm x 36cm	Face up	Firm	180	60							
DS-TX010	Polyester Fabric	Kids Cartoon Animals Sublimation Cushion Cover - Green	Face up	Firm	180	60							
DS-TX011	Polyester Fabric	Kids Cartoon Farm Animals Sublimation Cushion Cover - Yellow	Face up	Firm	180	60							
DS-TX012	Polyester Fabric	Kids Cartoon Wild Animals Sublimation Cushion Cover - Red	Face up	Firm	180	60							
DS-TX013	Polyester Fabric	Sublimation Polyester White Drawstring Backpack 34cm x 40cm	Face up	Firm	180	60							
DS-TX014	Polyester Fabric	Sublimation Polyester Canvas Tote Bag - Small 32cm x 25cm	Face up	Firm	180	60							

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DS-TX015	Polyester Fabric	Sublimation Polyester Canvas Tote Bag - Medium 39cm x 29cm	Face up	Firm	180	60							
DS-TX016	Polyester Fabric	Sublimation Polyester Canvas Tote Bag - Large 45cm x 33cm	Face up	Firm	180	60							
DS-TX017	Polyester Fabric	Sublimation Drawstring Bag - Small 15cm x 20cm	Face up	Firm	180	60							
DS-TX018	Polyester Fabric	Sublimation Drawstring Bag - Medium 25cm x 32cm	Face up	Firm	180	60							
DS-TX019	Polyester Fabric	Sublimation Drawstring Bag - Large 35cm x 40cm	Face up	Firm	180	60							
DS-TX020	Polyester Fabric	Sublimation Schoolbag Large Blue 29cm x 45cm x 16cm	Face up	Firm	180	60							
DS-TX021	Polyester Fabric	Sublimation Schoolbag Medium Yellow 32cm x 36cm	Face up	Firm	180	60							
DS-TX022	Polyester Fabric	Sublimation Schoolbag Medium Pink and Orange 32cm x 36cm	Face up	Firm	180	60							
DS-TX023	Polyester Fabric	Sublimation Schoolbag Small Pink 30cm x 32cm	Face up	Firm	180	60							
DS-TX024	Polyester Fabric	Sublimation Trucker Cap Adjustable - Black	Face up	Firm	180	60							
DS-W-01	Polyester Fabric	Sublimation Wallet Mens			TBA								
DS-W-02	Polyester Fabric	Sublimation Wallet Womens			TBA								
DS-TX027	Polyester Fabric	Sublimation Event Wrist Band	Face up	Firm	180	120							
DS-TX028	Polyester Fabric	Sublimation Wine Bottle Gift Bag	Face up	Firm	180	120							
DS-TX029	Polyester Fabric	Sublimation Baby Hooded Towel	Face up	Firm	180	120							
DS-TX032	Polyester Fabric	Sublimation Stationery Bag	Face up	Firm	180	120							
DS-TX033	Polyester Fabric	Sublimation Pencil Case Black	Face up	Firm	180	120							
DS-TX035	Polyester Fabric	Sublimation Face Mask Reusable Adjustable - Small	Face up	Firm	180	120							
DS-TX036	Polyester Fabric	Sublimation Face Mask Reusable Adjustable - Large	Face up	Firm	180	120							
DS-CM11-P	Polymer	Polymer White Plastic Mug 11oz					Light/med	190	120		Light/med	200	120
DS-PLP-001	Polymer	Polymer White Plastic Plate 6"					Face up - Silicon Sheet	170	420				
DS-PLP-002	Polymer	Polymer White Plastic Plate 8"					Face up - Silicon Sheet	170	420				
DS-PLP-003	Polymer	Polymer White Plastic Plate 10"					Face up - Silicon Sheet	170	420				
DS-TM-B	Polymer	Sublimation Travel Coffee Mug - Blue Lid					3D Vacuum Silicon Clamp	150	480				
DS-TM-W	Polymer	Sublimation Travel Coffee Mug - White Lid					3D Vacuum Silicon Clamp	150	480				
DS-TM17-P	Polymer	Polymer Sublimation Travel Coffee Mug White 17oz					TBA				Light/med	165	120

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			Orientation	Pressure	Temp	Time	Orientation	Temp	Time	Accessory	Pressure	Temp	Time
DS-TX003	Sequin	Sublimation Blank Sequin Cushion Cover - Silver/White	Face up	Firm	180	60							
DS-TX004	Sequin	Sublimation Blank Sequin Cushion Cover - Champagne/White	Face up	Firm	180	60							
DS-TX006	Sequin	Sublimation Blank Sequin Cushion Cover - Blue/Silver	Face up	Firm	180	60							
DS-TX008	Sequin	Sublimation Blank White Polyester Cushion Cover 40 x 40cm	Face up	Firm	180	60							
DS-TX025	Sequin	Sublimation Blank Sequin Cushion Cover - Red/Silver	Face up	Firm	180	60							
DS-PS-001	Slate	Sublimation Rock Photo Slate 14x14cm	Face Down	Firm	190	400	Face up - Silicon Sheet	190	480				
DS-PS-002	Slate	Sublimation Rock Photo Slate 14x19cm	Face Down	Firm	190	400	Face up - Silicon Sheet	190	480				
DS-PS-003	Slate	Sublimation Rock Photo Slate 14x29cm	Face Down	Firm	190	400	Face up - Silicon Sheet	190	480				
DS-PS-004	Slate	Natural Finish Sublimation Slate Coasters 10x10cm	Face Down	Firm	190	400	Face up - Silicon Sheet	190	360				
DS-CM-C	Stainless Steel	Sublimation Outdoor Coffee Mug with Carabiner Handle					TBA				Medium	200	60
DS-DB001 x 1	Stainless Steel	Sublimation Stainless Steel Drink Bottle 600ml Silver- single vacuum mold					Straight Wall green clamp	190	240	9oz mug clamp	Firm	180	60
DS-DB001 x 3	Stainless Steel	Sublimation Stainless Steel Drink Bottle 600ml Silver- triple Vacuum Mold					Straight Wall green clamp	190	240				
DS-DB002	Stainless Steel	Sublimation Stainless Steel Drink Bottle 600ml White - single					Straight Wall green clamp	190	240	9oz mug clamp	Firm	180	60
DS-DB002 x 3	Stainless Steel	Sublimation Stainless Steel Drink Bottle 600ml White - triple vacuum mold					Straight Wall green clamp	190	240				
DS-DBT-001	Stainless Steel	Thermos Vacuum Flask White 500ml					TBA			TBA			
DS-BO-03	Stainless Steel	Sublimation Stainless Steel Credit Card Bottle Opener	Face up	Firm	180	120							
DS-JP002	Polymer Magnet	Sublimation Magnetic Puzzle 126pc	TBA				TBA						
DS-KR18	PU Leather	Sublimation PU Leather Keyring	Face Up	Medium	180-190	40-50							